

# RENZETTI TUBE FLY VISE SERIES

## MOD# T1003-S PEDESTAL BASE VISE

### WISE ASSEMBLY

YOUR VISE HAS BEEN ASSEMBLED AND LUBRICATED AT THE FACTORY. ALL YOU HAVE TO DO IS ATTACH THE VISE TO THE STEM.

1. LOOSEN STEM LOCK SCREW ENOUGH TO PREVENT INTERFERENCE WITH STEM.
2. SLIDE STEM INTO THE HOLE IN PEDESTAL BASE AND SECURE THE STEM BY TIGHTENING THE STEM LOCK SCREW.
3. ATTACH THE VISE TO THE PEDESTAL BASE STEM AND TIGHTEN. BE CAREFUL NOT TO CROSS THE THREADS WHEN ATTACHING THE VISE.
4. LOOSEN THE STEM LOCK SCREW TO TURN THE VISE TO THE DESIRED POSITION.

LOOSEN MANDREL SUPPORT HOUSING, REMOVE MANDREL, SLIDE TUBE ON AND REINSTALL. HOLD PRESSURE ON THE END OF THE MANDREL WHILE LOCKING IN PLACE.

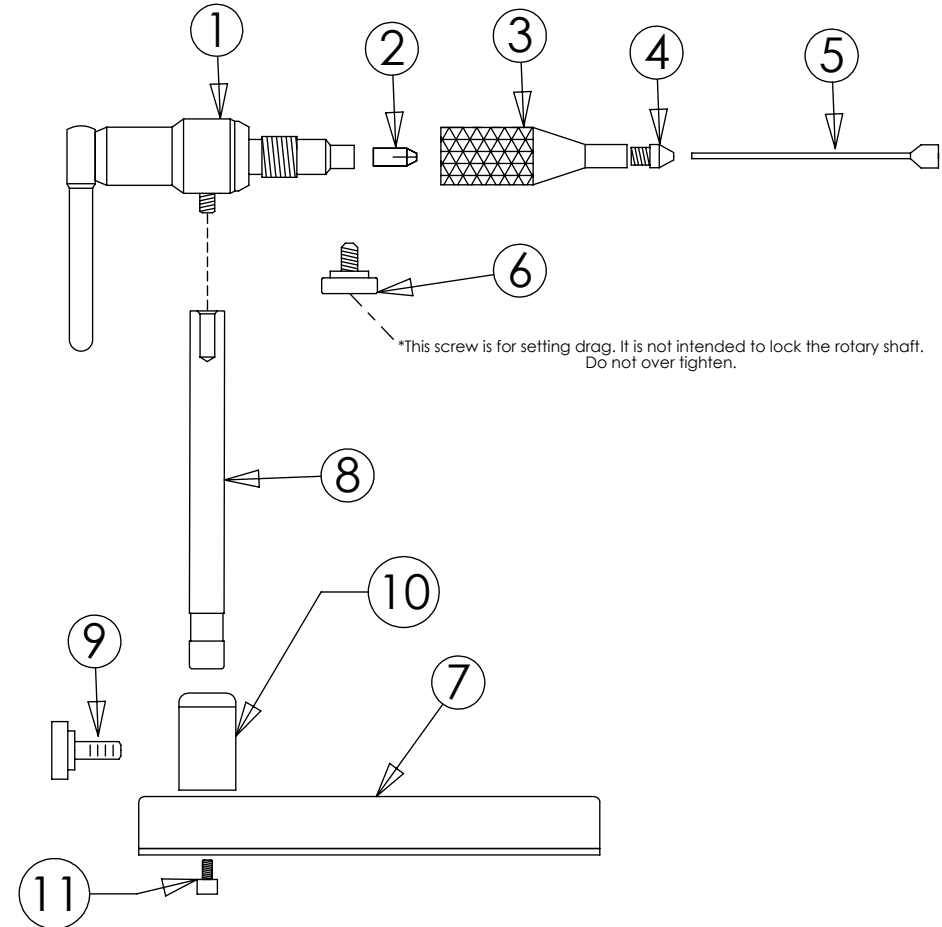
### CHANGING MANDREL SIZE

1. REMOVE MANDREL
2. REMOVE MANDREL SUPPORT HOUSING
3. REMOVE EXISTING COLLET AND REPLACE WITH NEW COLLET
4. UNSCREW MANDREL SUPPORT FROM MANDREL SUPPORT HOUSING
5. INSTALL NEW MANDREL SUPPORT INTO MANDREL SUPPORT HOUSING
6. RE-INSTALL MANDREL SUPPORT HOUSING ONTO BODY

TO LUBRICATE, TURN UPSIDE DOWN AND REMOVE THE ROTARY TENSION SCREW. PUT ONE DROP OF OIL IN THE HOLE THEN ROTATE THE SHAFT A LITTLE. REINSTALL THE ROTARY TENSION SCREW. REMOVE THE MANDREL SUPPORT HOUSING AND PLACE A DROP OF OIL ON THE THREADS OCCASIONALLY.

## MOD# T1003-S PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	100-08019	MAIN BODY ASSY	1	5	100-08017	1/16" MANDREL ASSEMBLY	1
2	100-08007	1/16" COLLET	1	5	100-08016	1/32" MANDREL ASSEMBLY	1
2	100-08006	1/32" COLLET	1	5	100-08018	1/8" MANDREL ASSEMBLY	1
2	100-08008	1/8" COLLET	1	6	290-40286	*ROTARY TENSION SCREW	1
3	100-08005	MANDREL SUPPORT HOUSING	1	7	252-40158	PEDESTAL BASE (TRAV.) ASSEMBLY	1
4	100-08010	1/16" MANDREL SUPPORT	1	8	250-40036	PEDESTAL BASE STEM	1
4	100-08009	1/32" MANDREL SUPPORT	1	9	252-40186	STEM LOCK SCREW	1
4	100-08011	1/8" MANDREL SUPPORT	1	10	252-40180	STEM SUPPORT	1
				11	120-01149	STEM SUPPORT LOCK SCREW	1



LUBRICATE ALL THREADS AND PARTS AS NEEDED

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